

XG81009

Description	Flexible opaque PVC extrusion compound
Application	General purpose extrusion
Form	Granules
Safety Data Sheet	0

Properties

(These values do not form part of a specification)

	<u>Units</u>	<u>Typical Results</u>
Density	kg/m ³	1490
Shore "A" Hardness	Shore "A"	95
Tensile Strength	MPa	22.0
Elongation at Break	%	250
BS Softness	BSS	12

Processing Conditions

Customers are recommended to determine optimum conditions for themselves as these will vary with each particular type of machine. As a general guide, typical temperatures are as follows:

	Zone 1	Zone 2	Zone 3	Zone4	Die
Barrel Temperature °C	160	160	160	165	170

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